

# Degree of PECOM-Integration

Component	Degree of Integration
Reel Splicer	Partial
Web Tension Control	Partial
Color Density Control	Full
Ink Supply System	Full
Dampening Solution Cooling Unit	Full
Rubber Blanket Washing System	Connected only
Ink Rollers Washing System	Full
Dryer	Full
Chilling Rollers Washing System	Full
Silicon Device	Full
Cut Register Control	Full
Color Register Control	Full
Gluing/Softening	Full
Cooling Central Unit	Connected only
Postpress	Connected only

## **Fully integrated**

Operation exclusively via PressConsole (ETHERNET), extensive data exchange with the machine automation system for functions and messages.

## **Partially integrated**

Operation via the control station of the subsystem. Data exchange with the machine control system via a serial interface, e.g., ETHERNET, for messages, statuses, etc.

## **Connected only**

Operation via the control station of the subsystem. Signal exchange via individual lines (fault signals) with the I/O-Layer of the PECOM control system.